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CENTRAL INTELLIGENCE AGENCY

ATTACHMENT I

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STAHLGUSSWERK KETSCHENDORF VEB
PRODUCTION PLAN FOR APRIL 1950 *

Customer	Total Weight**	Position Number	Description and Model Number	Number of Pieces	Weight per Piece
Stahlgusswerk Ketschendorf:	2,283	01	Various castings for own requirements.		5.9
LES Leipzig:	1,100	02	"Schnellbaggerrohre".	4	170
Gubener Eisenwerk:	27	03	Truck wheels ZA 502		
Abus Leipzig					
Stahlbau	22,808.5	04	Rotor wheels (Lauf-räder) BG/110	110	188.5
Nagema Maschinenbau Stassfurt:	22,208.5	05	Rollers 14691-3A		2,055
		06	Rollers 14691-3B		1,700
		07	Eccentric hubs 21255-2A	2	52.5
			Eccentric hubs 21255-2B	8	52.5
			Spur wheels 16091-2A	4	175
			Connecting rods 3885-4A	10	45
			Anterior fulcrum (Vord. Hebel) 2610-80	7	18.6
			Anterior fulcrum brackets (Vord. Hebelträger) 16005-2A	1	51
			Elbow lever 2656-2A	3	56.5
			Elbow lever 2656-2B	3	56.5
			Posterior fulcrum (hint. Hebel) 2616-8A	8	23.7
			Bumper sockets 2607	1	10.7
			Forked pieces (Gabelstücke) 2614-8A	9	17.9
			Hubs 3032-8A	6	22.6
			Eyes 13028-8B	32	6
			Pinion 15783	5	260
			Chain attachments 15574-14	5	15.8
			Link guides 15398-1B	5	5.2
			Scoot hubs 15911 3.2C	3	16
			Spanner wrenches 8203-8A	42	3.5
			Eyes 15547 3 IIC	83	6.2
			Pressure rollers 16016-14	1	220
			Chain attachment holders 15427 .3.1B	4	32.6
			Holding eyes 15400 .14.5A	2	42
			Eccentric discs 2880-4A	29	11.2
			Elbow lever 160-20	9	93
			Elbow lever 160-21	7	93
			Connecting rods 8233-4A	15	68
			Eccentric discs 1008-2A	39	15

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Customer	Total Weight	Position Number	Description and Model Number	Number of Pieces	Weight per Piece
Mühlenbau Zschechwitz:	1,975.2	08	Roller mounts (Walzenträger) 150136	12	91.6
			Roller mounts (Walzenträger) 150137	14	81.6
			Small coupled wheels 150145	8	30.4
Germania Chemnitz:	3,077	09	Hinges PK 150	5	157
			Flanges RK 152	23	102.5
			Flanges RK 155	12	42.6
			Covers PK 153	15	55
			Sliding plugs RK 154	29	9.2
			Clamp halves RK 156	25	37
Borch-Werke Zwickau:	21,813.7	10	Switch guides (Schaltführungen) 312108-504	431	2.1
			Differential case halves (Ausgleichsgehäuse) 112104-577	446	36
			Differential case halves (Ausgleichsgehäusel) 112104-578	418	24
			Front wheel hubs 402.00,002.01	4	52
			Tacks (Anschlagböckle) 402.05.010.23	8	4.7
			Radiator frames 112.113-507	10	20
			Chain pulley 402.124-402	7	1.05
			Roller halves 403.119-401	2	16.5
			Wheel hubs 212.126-532	552	20.2
Fahrzeugwerk Schönebeck:	22,816.7	11	Drive wheel hubs (Triebradnaben) 103106-515	7	37.2
			Spring casings 312126-502	493	2.5
			Bearing brackets 312135-527/528	1,245	4.4
			Drive wheel hubs 106105-511	5	31.2
			Wheel hubs 2.03-0119	619	7.9
			Hub cans 203-0125	276	.8
			Trestles 2.03-0201	42	2.7
Brandenburger Traktorenwerk:	7,460	12	Clutches 211-02	445	5.8
			Steering knuckles 174407 A	319	5.5
			Axle guard cross heads (Achshaltergleitbacken) 1854 l	250	7.5
			Axle guard cross heads (Achshaltergleitbacken) 1854 r	480	7.5
			Spring brackets 1870 l	110	13.6
Phänomen Zittau:	880	13	Spring brackets 1871 r	270	13.6
			Spring brackets 1879	285	12.2
Waggonbau Bautzen:	12,240	14			

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Customer	Total Weight	Position Number	Description and Model Number	Number of Pieces	Weight per Piece
Fahrzeugbau Vetschau:	32,061.5	15	Disc wheels 317 Bol-ol/1 Disc wheels 317 Bol-ol/2 Mine truck bumpers 317 Bol-215 Bearings r F 074-1 Bearings l F 074-2 Wheels M 06/3 Bearings M 06/1	130 148 192 251 209 98 11	19.2 13.8 29.5 12 12 18.4 13.5
Lokomotivbau Karl-Marx:	2,427.2	16	Pusher rods BAM 223 Compensation lever brackets 224	128 111	9.6 9.4
Waffenbau Cotta:	600	17	Couplings GWSW026	45	20
LPW Hennigsdorf:	15,368.85	18	Differential housings 6486/1 Differential housings 6486/2 Axle housings 9665 Axle housings 9012 Double tube sockets 304505 Gripping jaw 345794/1 Carrier 304124 Spring brackets 16319 Bearing shield 304033 Brake levers 5559 Cog wheel halves 394677 Brake roller bearings 314305 Axle bearing housings 380136 Axle bearing covers 380137 Bearing frame 600/3 Spring bearings 16318 Spring bearings 7544 Spring brackets 4818 Gears 339190/12	14 57 7 83 6 2 1 5 20 3 15 12 12 2 51 6 4 226 6	8 7.8 33 26.2 2.1 62 35.5 1.3 9.5 1.5 116 19.6 17.5 5.3 10 2.2 3.8 1.15 6.5
Kjellberg Finsterwalde:	4,160.2	19	Commutator dies (Kollektor- pressringe) M33 Armature dies (Anker- pressringe) M39 Commutator dies (Kollektor- pressringe) M 94 Cog wheel levers " 10-18 Housing covers " 10-19	67 52 58 1 1	26.5 19.2 8 15 11.5
Galvanotechnik Leinfelden:	2,526.6	20	Compression clamping rings (Druckringe) 11454 Compression clamping rings (Druckringe) 11455 Compression clamping rings (Druckringe) 11438 Rollers VEM SFG 11527	261 176 2 1	4.1 6.5 34.5 55

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Customer	Total Weight	Position Number	Description and Model Number	Number of Pieces	Weight per Piece
Teltower Hartzärkleinerung:	757.6	21	Gear wheel rims 6484 Cone pinions 6334 Connecting rods 6336 Connecting rods 6335	1 3 10 10	76.6 41 12.4 26.4
Stema Dresden:	740	22	Drive wheel 5V 950 Blocks 5V 2512	5 20	115 2.5
Karl Krause Leipzig:	326.3	23	Link rods (Kulissenstangen 00685 "Tischkurven" 4514	4 20	56.7 10.8
Pohrleitungsbau Finow:	4,600	24	Motor wheels (Laufräder) 13065	7	120.5
Turbo-Werke Meissen:	174	25	Worm gears 4816 Worm gears	4 2	22 11
Bleichert SAG Leipzig:***	21,814.8	26	Bogie wheels 1678 Gear wheel rims T 1811 Drive wheels 3140	40 18 3	108.4 365 14.2
Kyffhäuser-Hütte:	4,800	27	"Scheidetellerköpfe" WZA 63 Neck journal bearing bridges WZ 3.3-18	5 2	12 16
Deka Zetschendorf:	8,893.5	28	Clincher rings (Wulstringe) 2124 Stripping rings (Aufbrechringe) 2347 Stripping rings (Aufbrechringe) 2346 Upper dish (obere Formschale) 1483 Lower dish (untere Formschale) 1483 Upper dish (obere Formschale) 2086 Lower dishes (untere Formschale) 2086 Flange bushings 2530 Bushings 2540 Elbow lever 2003 Elbow lever 2004	4 5 2 1 1 1 2 14 18 2 4	34.5 10.2 16.4 223 226 205 208 24 15.8 1.7 1.7
Guhener Eisenwerk:	103.0	29	Various parts		193.9
Mansfeld Eisfeld:	10,006.7	30	Bumper plates 389 b Motor wheels (Laufräder) WS 336 Gear wheel rim bodies BA 371 Guide rail brackets 2709a49 Rear cylinder covers 690 Steel tires Sch 895 Runners 005 5..6 08002	1 2 1 1 1 1 1 16 10	3.3 152 111.5 15.5 09 80.5 17

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Customer	Total Weight	Position Number	Description and Model Number	Number of Pieces	Weight per Piece
Sodafabrik Stadefurth:	2,100.8	31	Half wheels 1009 Eccentric cog wheels MAG 120 Pear sections 1110 Center sections 1120 Front sections 1121 Bearing covers 1251 Plow knives KGH 864 Cog wheel centers 966 Cable drums 1408 Trolley wheels 1518	23 1 4 2 2 7 2 4 1 2	38 17 145 290 130 26 160 135 610 26.8
Fluorit Bottleherode:	3,300	32	Safety valve caps 1177 Bearing brackets 1080 Pinions (Ritzel) 1222 Dinner teeth 1118 Safety valve sleeves (Sicherheitsventilstutzen) 1237 Gear wheels 1242	1 16 1 1 1 1	33.5 18.4 35 55.9 48 335
Scharfenberg-Kuppl. Bautzen:	300	33	Trolley wheels 263 Coupling head casings 4794.0	293 3	22 100

25X1 Production goal 250 tons
25X1 Actual production 183.9 "

* [redacted] Comment: [redacted] contains two production plans for April 1950, drawn up 14 March and 23 March 1950 respectively. The April 1950 production plan contained in the present report does not tally with either of these but does, contrary to the two others, tally with the minutes of the meetings submitted as Attachment III. Presumably the present report represents the final production plan drawn up during the month to which it pertains.

25X1 ** [redacted] Comment: Presumably these weights are in kilograms. The total weights are presumably arrived at by multiplying the weight per item by the number of items to be produced. However, the total weight given in the report does not usually tally with the multiplication thus made.

25X1 *** [redacted] Comment: The Bleichert SAG, Leipzig has placed a large order for cog wheel rims, Model 1811, with an inside diameter of 810 mm. (31.89 inches). The possibility exists that the rims are to be used for tank turrets. A representative of the Leipzig firm claimed that the materials are urgently needed for the completion of a Soviet order.

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